

CATALYST ADDITION CHART

% of Catalyst to Resin	4% Catalyst	3% Catalyst	2% Catalyst	1% Catalyst
Temperature	7.5-13° C	13-20° C	21-28° C	29-35° C
Season	Winter / Cold weather	Winter / Cold weather	Spring / Autumn / Ambient	Summer / Warm weather

RESIN	CATALYST	CATALYST	CATALYST	CATALYST
500g	20ml	15ml	10ml	5ml
1kg	40ml	30ml	20ml	10ml
2kg	80ml	60ml	40ml	20ml
3kg	120ml	90ml	60ml	30ml
4kg	160ml	120ml	80ml	40ml
5kg	200ml	150ml	100ml	50ml
6kg	240ml	180ml	120ml	60ml
7kg	280ml	210ml	140ml	70ml
8kg	320ml	240ml	160ml	80ml
9kg	360ml	270ml	180ml	90ml
10kg	400ml	300ml	200ml	100ml

Calculations are based on using Scott Bader recommended catalyst only