

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
 Product name : GlassCast 3 Clear Epoxy Surface Resin
 Type of product : Resin

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Intended for general public
 Main use category : Industrial use
 Industrial/Professional use spec : Intended for general public
 Industrial
 Use of the substance/mixture : Industrial laminating resin, casting, injection, winding, infusion, gluing, foaming, coatings and sealants.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
 Unit 39, Park Hall Business Village, Stoke on Trent,
 Staffordshire, ST3 5XA. United Kingdom.
 T +44 (0) 1782 454499 (08:00 - 17:30hrs, Mon-Fri) -
sales@easycomposites.co.uk - www.easycomposites.co.uk

1.4. Emergency telephone number

Emergency number 44 (0) 1782 454499 (08:00 - 17:30hrs, Mon-Fri)

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service Edinburgh Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA Edinburgh	0344 892 0111	
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER London	+44 20 7188 7188	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Mixtures/Substances: SDS EU 2015: According to Regulation (EU) 2015/830 (REACH Annex II)

Skin corrosion/irritation, Category 1B H314
 Skin sensitisation, Category 1 H317
 Reproductive toxicity, Category 2 H361
 Hazardous to the aquatic environment — Acute Hazard, Category 1 H400
 Hazardous to the aquatic environment — Chronic Hazard, Category 1 H410
 Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

GHS08

GHS09

Signal word (CLP) :

Danger

Hazardous ingredients :

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700); Formaldehyde, polymer with (chloromethyl)oxirane and phenol; 4-nonylphenol, branched; C13/C15-Alkylglycidylether

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Hazard statements (CLP)	: H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H361 - Suspected of damaging fertility. Suspected of damaging the unborn child.. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P102 - Keep out of reach of children. P270 - Do not eat, drink or smoke when using this product. P280 - Wear protective gloves, protective clothing, eye protection. P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER/doctor. P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
EUH-statements	: EUH205 - Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

Other hazards not contributing to the classification : None under normal conditions.

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)	(CAS-No.) 25068-38-6 (EC-No.) 500-033-5 (EC Index-No.) 603-074-00-8 (REACH-no) 01-2119456619-26	40 - 80	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	(CAS-No.) 9003-36-5 (EC-No.) 500-006-8 (REACH-no) 01-2119454392-40	10 - 40	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Eye Irrit. 2, H319
C13/C15-Alkylglycidylether	(CAS-No.) 68081-84-5 (EC-No.) 268-358-2 (REACH-no) 01-2119962192-39	1 - 20	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
4-nonylphenol, branched substance listed as REACH Candidate	(CAS-No.) 84852-15-3 (EC-No.) 284-325-5 (EC Index-No.) 601-053-00-8 (REACH-no) 01-2119510715-45	1 - 10	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)

Specific concentration limits:

Name	Product identifier	Specific concentration limits
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)	(CAS-No.) 25068-38-6 (EC-No.) 500-033-5 (EC Index-No.) 603-074-00-8 (REACH-no) 01-2119456619-26	(C \geq 5) Skin Irrit. 2, H315 (C \geq 5) Eye Irrit. 2, H319

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Allow the victim to rest. Assure fresh air breathing. Give oxygen or artificial respiration if necessary. If breathing stops, give artificial respiration. Call a POISON CENTER/doctor.
First-aid measures after skin contact	: Take off contaminated clothes, wash skin with plenty of water or have a shower (during minimum 15 minutes) and if necessary take medical advice. Be careful, the product may remain trapped under clothing, footwear or a wrist-watch. Do not use solvents or thinners. If on skin and if skin irritation or rash occurs, seek medical advice and attention.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an eye specialist immediately.

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First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.

Symptoms/effects after skin contact : Causes skin irritation. May cause moderate irritation. This material or its emissions may induce an allergic or sensitization reaction and thereby aggravate existing systemic disease.

Symptoms/effects after eye contact : Causes eye irritation. May cause moderate irritation, including burning sensation, tearing, redness or swelling.

4.3. Indication of any immediate medical attention and special treatment needed

For the Anti-poison Center indicate all the components including the non dangerous ones to obtain (when possible) a total of 100 %.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Carbon dioxide. Water spray. Dry powder. Alcohol resistant foam.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Explosion hazard : Heat may cause pressure rise with explosion of tanks/drums.

Hazardous decomposition products in case of fire : Carbon dioxide. Carbon monoxide. Nitrogen oxides. Toxic fumes.

5.3. Advice for firefighters

Firefighting instructions : Evacuate the danger area. Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

Other information : Exercise caution when fighting any chemical fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Manipulations are to be done only by qualified and authorised persons. Wear recommended personal protective equipment.

Emergency procedures : If a major spill occurs, all personnel should be immediately evacuated and the area ventilated.

6.1.2. For emergency responders

Protective equipment : Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection. Wear proper protective equipment.

Emergency procedures : Stop release. Place in an appropriate container and dispose of the contaminated material at a licensed site.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal.

6.4. Reference to other sections

Concerning personal protective equipment to use, see section 8. Concerning disposal elimination after cleaning, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Do not get in eyes, on skin, or on clothing. Do not handle until all safety precautions have been read and understood.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store, if possible, in a cool, well ventilated place away from incompatible materials. Keep container closed when not in use.

Incompatible products : Oxidizing agent. Strong bases. Strong acids.

Storage area : Store in a well-ventilated place.

Special rules on packaging : Store in a closed container.

7.3. Specific end use(s)

No additional information available

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Personal protective equipment:

Avoid all unnecessary exposure. Gas mask. Protective clothing. In case of splash hazard: safety glasses. Gloves. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Hand protection:

Nitrile-rubber protective gloves. Chemical resistant gloves (according to European standard NF EN 374 or equivalent)

Eye protection:

Chemical goggles or face shield

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection. Gas mask with filter type A

Personal protective equipment symbol(s):



Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Colour	: colourless to slightly yellow.
Odour	: slight.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: 1.15
Density	: 1.15
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable in use and storage conditions as recommended in item 7.

10.3. Possibility of hazardous reactions

Refer to section 10.1 on Reactivity.

10.4. Conditions to avoid

No data available.

10.5. Incompatible materials

Strong acids. Oxidizing agent. Strong bases. Amines.

10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide. Nitrogen oxides. Toxic fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (25068-38-6)

LD50 oral rat	11400 mg/kg
LD50 oral	≈ 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg

4-nonylphenol, branched (84852-15-3)

LD50 oral rat	1412 mg/kg
LD50 dermal rabbit	2031 mg/kg

C13/C15-Alkylglycidylether (68081-84-5)

LD50 oral rat	> 5000 mg/kg
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Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Serious eye damage, category 1, implicit
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility. Suspected of damaging the unborn child..
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No data.

Ecology - air : No data.

Ecology - water : No data.

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (25068-38-6)

LC50 fish 1	1.3 mg/l
EC50 Daphnia 1	2.1 mg/l

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

EC50 72h algae (1)	11 mg/l
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Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

LC50 fish 1	2.54 mg/l
EC50 Daphnia 1	2.55 mg/l
EC50 72h algae (1)	> 1000 mg/l

4-nonylphenol, branched (84852-15-3)

LC50 fish 1	0.05 mg/l
EC50 Daphnia 1	0.085 mg/l

12.2. Persistence and degradability

VLC A

Persistence and degradability	No data.
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4-nonylphenol, branched (84852-15-3)

Biodegradation	100 %
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C13/C15-Alkylglycidylether (68081-84-5)

Persistence and degradability	No data.
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12.3. Bioaccumulative potential

VLC A

Bioaccumulative potential	No data.
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4-nonylphenol, branched (84852-15-3)

Log Pow	5.4
Log Kow	5.4

C13/C15-Alkylglycidylether (68081-84-5)

Bioaccumulative potential	No data.
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12.4. Mobility in soil

VLC A

Ecology - soil	No data.
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C13/C15-Alkylglycidylether (68081-84-5)

Ecology - soil	No data.
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12.5. Results of PBT and vPvB assessment

VLC A

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Component

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
4-nonylphenol, branched (84852-15-3)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Other adverse effects

Other adverse effects : No data.

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

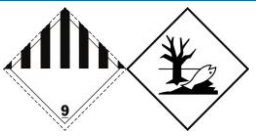
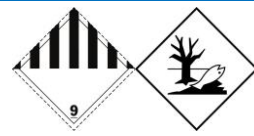
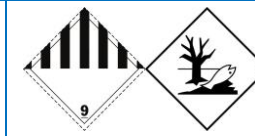
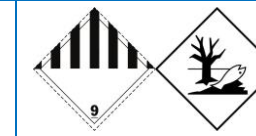
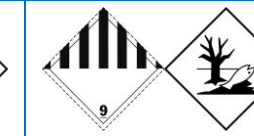
SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Do not flush down sewers. Dispose of this material and its container at hazardous or special waste collection point.
Product/Packaging disposal recommendations	: Recycle or dispose of in compliance with current legislation.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
3082	3082	3082	3082	3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment : Yes	Dangerous for the environment : Yes Marine pollutant : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes

No supplementary information available

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29

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Tank code (ADR) : LGBV
Vehicle for tank carriage : AT
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V12
Special provisions for carriage - Loading, unloading and handling (ADR) : CV13
Hazard identification number (Kemler No.) : 90
Orange plates :



Tunnel restriction code (ADR) : -
EAC code : •3Z

Transport by sea

Special provisions (IMDG) : 274, 335, 969
Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E1
Packing instructions (IMDG) : LP01, P001
Special packing provisions (IMDG) : PP1
IBC packing instructions (IMDG) : IBC03
Tank instructions (IMDG) : T4
Tank special provisions (IMDG) : TP2, TP29
EmS-No. (Fire) : F-A
EmS-No. (Spillage) : S-F
Stowage category (IMDG) : A

Air transport

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 450L
Special provisions (IATA) : A97, A158, A197
ERG code (IATA) : 9L

Inland waterway transport

Classification code (ADN) : M6
Special provisions (ADN) : 274, 335, 375, 601
Limited quantities (ADN) : 5 L
Excepted quantities (ADN) : E1
Carriage permitted (ADN) : T
Equipment required (ADN) : PP
Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : M6
Special provisions (RID) : 274, 335, 375, 601
Limited quantities (RID) : 5L
Excepted quantities (RID) : E1
Packing instructions (RID) : P001, IBC03, LP01, R001
Special packing provisions (RID) : PP1
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T4
Portable tank and bulk container special provisions (RID) : TP1, TP29
Tank codes for RID tanks (RID) : LGBV
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12

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Special provisions for carriage - Loading, unloading and handling (RID) : CW13, CW31

Colis express (express parcels) (RID) : CE8

Hazard identification number (RID) : 90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

IBC code : Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains a substance on the REACH candidate list in concentration $\geq 0.1\%$ or with a lower specific limit: 4-nonylphenol, branched (EC 284-325-5, CAS 84852-15-3)

Contains no REACH Annex XIV substances

Directive 2012/18/EU (SEVESO III)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

Not applicable

SECTION 16: Other information

Indication of changes:

Revision - See : *.

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : Information in this safety data sheet is based on actual knowledge in our possession and our experience. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. It is the user's responsibility to take mentioned precaution measures and ensure that this information is complete and sufficient for the use of this product.

Full text of H- and EUH-statements:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Repr. 2	Reproductive toxicity, Category 2
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

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H411	Toxic to aquatic life with long lasting effects.
EUH205	Contains epoxy constituents. May produce an allergic reaction.

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
 Product name : GlassCast 3 Epoxy Hardener For GlassCast 3
 Type of product : Hardener (Crosslinker)

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Intended for general public
 Main use category : Industrial use
 Industrial/Professional use spec : Intended for general public
 Industrial
 Use of the substance/mixture : Laminating hardener, casting, injection, winding, infusion, gluing, foaming, coatings and sealants.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
 Unit 39, Park Hall Business Village, Stoke on Trent,
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1.4. Emergency telephone number

Emergency number T +44 (0) 1782 454499 (08:00 - 17:30hrs, Mon-Fri)

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service Edinburgh Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA Edinburgh	0344 892 0111	
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER London	+44 20 7188 7188	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Mixtures/Substances: SDS EU 2015: According to Regulation (EU) 2015/830 (REACH Annex II)

Acute toxicity (oral), Category 4 H302
 Acute toxicity (inhalation:dust,mist) Category 4 H332
 Skin corrosion/irritation, Category 1B H314
 Skin sensitisation, Category 1 H317
 Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412
 Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

Signal word (CLP) :

Danger

Hazardous ingredients :

Propylidynetrimethanol, propoxylated, reaction products with ammonia; 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine; benzyl alcohol

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Hazard statements (CLP)

: H302+H332 - Harmful if swallowed or if inhaled.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP)

: P102 - Keep out of reach of children.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection.
P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
benzyl alcohol	(CAS-No.) 100-51-6 (EC-No.) 202-859-9 (EC Index-No.) 603-057-00-5 (REACH-no) 01-2119492630-38	20 - 60	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2, H319
Propylidynetrimethanol, propoxylated, reaction products with ammonia	(CAS-No.) 39423-51-3 (EC-No.) 500-105-6 (REACH-no) 01- 2119556886-20	10 - 40	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Eye Dam. 1, H318 Aquatic Chronic 2, H411
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8 (EC Index-No.) 612-067-00-9 (REACH-no) 01-2119514687-32	10 - 40	Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 38294-64-3 (EC-No.) 500-101-4	1 - 10	Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412 Eye Dam. 1, H318 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

First-aid measures after inhalation

: Remove person to fresh air and keep comfortable for breathing. Assure fresh air breathing. Respiratory arrest: artificial respiration or oxygen. If unconscious place in recovery position and seek medical advice.

First-aid measures after skin contact

: Wash contaminated clothing before reuse. Take off contaminated clothes, wash skin with plenty of water or have a shower (during minimum 15 minutes) and if necessary take medical advice. If on skin and if skin irritation or rash occurs, seek medical advice and attention.

First-aid measures after eye contact

: Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Continue to rinse eye with clean water for 20-30 minutes, retracting eyelids often. Consult an eye specialist if necessary.

First-aid measures after ingestion

: Rinse mouth. Do not induce vomiting because of corrosive effects. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation

: Cough. May cause respiratory irritation. Severe inhalation hazard.

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Symptoms/effects after skin contact	: May cause moderate irritation.
Symptoms/effects after eye contact	: May cause moderate irritation, including burning sensation, tearing, redness or swelling. Risk of damage to eyes.
Symptoms/effects after ingestion	: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

4.3. Indication of any immediate medical attention and special treatment needed

For the Anti-poison Center indicate all the components including the non dangerous ones to obtain (when possible) a total of 100 %.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Foam. Dry powder. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Do not breathe fumes from fires or vapours from decomposition.
Hazardous decomposition products in case of fire	: Carbon dioxide. Carbon monoxide. Nitrogen oxides.

5.3. Advice for firefighters

Precautionary measures fire	: Evacuate personnel to a safe area. Do not enter fire area without proper protective equipment, including respiratory protection.
Firefighting instructions	: Exercise caution when fighting any chemical fire. Unauthorized persons are not admitted. Eliminate all ignition sources if safe to do so. Prevent fire fighting water from entering the environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Wear a self contained breathing apparatus. Special protective equipment for fire-fighters.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: No open flames. No smoking. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.
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6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Clean up any spills as soon as possible, using an absorbent material to collect it. Do not allow to enter drains or water courses.
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6.4. Reference to other sections

Concerning personal protective equipment to use, see section 8. Concerning disposal elimination after cleaning, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Provide good ventilation in process area to prevent formation of vapour. Avoid all unnecessary exposure. Do not handle until all safety precautions have been read and understood. Keep containers closed.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in original container. Store, if possible, in a cool, well ventilated place away from incompatible materials.
Incompatible products	: Strong acids. Oxidizing agent. Halogenated hydrocarbons.
Incompatible materials	: Heat sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Personal protective equipment:

Self-contained breathing apparatus. Gloves. Gas mask. Protective clothing. Protective goggles. High gas/vapour concentration: gas mask with filter type K.

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Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection. High gas/vapour concentration: gas mask with filter type K

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear, colorless liquid.
Colour	: Colourless.
Odour	: Amine-like.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: 1
Density	: 1 g/cm ³
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in use and storage conditions as recommended in item 7.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Strong acids. Oxidizing agent. metals. halogenated hydrocarbons.

10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Oral: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Inhalation:dust,mist: Harmful if inhaled.

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ATE CLP (oral)	602.41 mg/kg bodyweight
ATE CLP (dust,mist)	4.412 mg/l/4h

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LD50 oral rat	1030 mg/kg
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benzyl alcohol (100-51-6)

LD50 oral rat	1620 mg/kg
LC50 inhalation rat (mg/l)	> 4178 mg/m ³

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Serious eye damage, category 1, implicit
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Harmful to aquatic life with long lasting effects.

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LC50 fish 1	110 mg/l
EC50 Daphnia 1	23 mg/l
EC50 other aquatic organisms 1	37 mg/l
EC50 72h algae (1)	> 50 mg/l

benzyl alcohol (100-51-6)

LC50 fish 1	460 mg/l
EC50 72h algae (1)	770 mg/l
NOEC chronic algae	310 mg/l

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Component

benzyl alcohol (100-51-6)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
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12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

No additional information available






SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

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ADR	IMDG	IATA	ADN	RID
14.1. UN number				
2735	2735	2735	2735	2735
14.2. UN proper shipping name				
AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.	Amines, liquid, corrosive, n.o.s.	AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.
Transport document description				
UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S., 8, III, (E)	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S., 8, III	UN 2735 Amines, liquid, corrosive, n.o.s., 8, III	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S., 8, III	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S., 8, III
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : C7
Special provisions (ADR) : 274
Limited quantities (ADR) : 5I
Excepted quantities (ADR) : E1
Packing instructions (ADR) : P001, IBC03, LP01, R001
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T7
Portable tank and bulk container special provisions (ADR) : TP1, TP28
Tank code (ADR) : L4BN
Vehicle for tank carriage : AT
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V12
Hazard identification number (Kemler No.) : 80
Orange plates :



Tunnel restriction code (ADR) : E
EAC code : 2X
APP code : B

Transport by sea

Special provisions (IMDG) : 223, 274
Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E1
Packing instructions (IMDG) : P001, LP01
IBC packing instructions (IMDG) : IBC03
Tank instructions (IMDG) : T7

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Tank special provisions (IMDG)	: TP1, TP28
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Properties and observations (IMDG)	: Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3
ERG code (IATA)	: 8L

Inland waterway transport

Classification code (ADN)	: C7
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C7
Special provisions (RID)	: 274
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T7
Portable tank and bulk container special provisions (RID)	: TP1, TP28
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions
Contains no substance on the REACH candidate list
Contains no REACH Annex XIV substances
Directive 2012/18/EU (SEVESO III)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

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SECTION 16: Other information

Indication of changes:

Revision - See : *.

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : Information in this safety data sheet is based on actual knowledge in our possession and our experience. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. It is the user's responsibility to take mentioned precaution measures and ensure that this information is complete and sufficient for the use of this product.

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
Skin Sens. 1	Skin sensitisation, Category 1
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product