

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Name : XCR Epoxy Coating Resin, XCR Black Epoxy Basecoat

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Industrial/Professional use spec : Industrial  
For professional use only

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

**Easy Composites Ltd**  
Unit 39, Park Hall Business Village  
Stoke on Trent, Staffordshire  
ST3 5XA  
www.easycomposites.co.uk | sales@easycomposites.co.uk

#### 1.4. Emergency telephone number

Emergency number : +44 (0) 1782 454499

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin Irrit. 2 H315  
Eye Irrit. 2 H319  
Skin Sens. 1 H317  
Aquatic Chronic 2 H411

Full text of H-statements: see section 16

##### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

Not classified

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

GHS09

Signal word (CLP) :

Warning

Hazardous ingredients :

1,4-bis(2,3 epoxypropoxy)butane, butanedioldiglycidyl ether, reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700), Formaldehyde, polymer with (chloromethyl)oxirane and phenol

Hazard statements (CLP) :

H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (CLP) :

P261 - Avoid breathing vapours  
P264 - Wash hands, forearms and face thoroughly after handling  
P272 - Contaminated work clothing should not be allowed out of the workplace  
P273 - Avoid release to the environment  
P280 - Wear protective gloves, protective clothing, eye protection  
P302+P352 - IF ON SKIN: Wash with plenty of water

EUH-statements :

EUH205 - Contains epoxy constituents. May produce an allergic reaction

# XCR™ EPOXY COATING RESIN & XCR BLACK EPOXY BASECOAT

Safety Data Sheet according to Regulation (EC) No. 453/2010

## 2.3. Other hazards

Contains PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product identifier	%	Classification according to Directive 67/548/EEC	Classification according to Regulation (EC) No. 1272/2008 [CLP]
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight $\leq 700$ )	(CAS No) 25068-38-6 (EC no) 500-033-5 (EC index no) 603-074-00-8	$\geq 50$	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	(CAS No) 9003-36-5 (EC no) 500-006-8	25 - 50	Not classified	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,4-bis(2,3 epoxypropoxy)butane, butanedioldiglycidyl ether	(CAS No) 2425-79-8 (EC no) 219-371-7 (EC index no) 603-072-00-7	10 - 25	Xn; R20/21 Xi; R36/38 R43	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
benzyl alcohol	(CAS No) 100-51-6 (EC no) 202-859-9 (EC index no) 603-057-00-5	3 - 5	Xn; R20/22	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332
Tinuvin 328 (Benzotriazole UV absorber) substance listed as REACH Candidate (2-(2H-benzotriazol-2-yl)-4,6-ditertpentylphenol (UV-328)) non-classified PBT substance non-classified vPvB substance	(CAS No) 25973-55-1 (EC no) 247-384-8	$< 1$	Not classified	Not classified

#### Specific concentration limits:

Name	Product identifier	Specific concentration limits: DSD/DPD	Specific concentration limits: CLP
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight $\leq 700$ )	(CAS No) 25068-38-6 (EC no) 500-033-5 (EC index no) 603-074-00-8	(C $\geq 5$ ) Xi; R36/38	(C $\geq 5$ ) Eye Irrit. 2, H319 (C $\geq 5$ ) Skin Irrit. 2, H315

Full text of R- and H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow breathing of fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. Specific treatment (see ... on this label). If skin irritation or rash occurs:
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation	: May cause an allergic skin reaction.
Symptoms/injuries after skin contact	: Causes skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media	: Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

No additional information available

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## 5.3. Advice for firefighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Avoid breathing dust/fume/gas/mist/vapours/spray.
- Hygiene measures : Wash ... thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.
- Incompatible products : Strong bases. Strong acids.
- Incompatible materials : Sources of ignition. Direct sunlight.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

- Personal protective equipment : Avoid all unnecessary exposure.
- Hand protection : Wear protective gloves
- Eye protection : Chemical goggles or safety glasses
- Skin and body protection : Wear suitable protective clothing
- Respiratory protection : Wear appropriate mask
- Other information : Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Colour : Colourless.
- Odour : characteristic.
- Odour threshold : No data available
- pH : No data available
- Relative evaporation rate (butylacetate=1) : No data available
- Melting point : No data available

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Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

## 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Not established.

### 10.3. Possibility of hazardous reactions

Not established.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

### 10.5. Incompatible materials

Strong acids. Strong bases.

### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

<b>1,4-bis(2,3 epoxypropoxy)butane, butanedioldiglycidyl ether (2425-79-8)</b>	
LD50 oral rat	1134 mg/kg
<b>benzyl alcohol (100-51-6)</b>	
LD50 oral rat	1230 mg/kg
LD50 dermal rabbit	2 g/kg
LC50 inhalation rat (mg/l)	8.8 mg/l/4h
<b>reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) (25068-38-6)</b>	
LD50 oral rat	11400 mg/kg
<b>Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)</b>	
LD50 oral rat	> 2 g/kg
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified

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Specific target organ toxicity (single exposure)	: Not classified Based on available data, the classification criteria are not met
Specific target organ toxicity (repeated exposure)	: Not classified Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified Based on available data, the classification criteria are not met
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - water : Toxic to aquatic life with long lasting effects.

benzyl alcohol (100-51-6)	
LC50 fish 1	460 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	23 mg/l (Exposure time: 48 h - Species: water flea)
LC50 fish 2	10 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

### 12.2. Persistence and degradability

XCR EPOXY COATING RESIN	
Persistence and degradability	May cause long-term adverse effects in the environment.

### 12.3. Bioaccumulative potential

XCR EPOXY COATING RESIN	
Bioaccumulative potential	Not established.

benzyl alcohol (100-51-6)	
Log Pow	1.1

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Component	
Tinuvin 328 (Benzotriazole UV absorber) (25973-55-1)	This substance/mixture meets the PBT criteria of REACH regulation, annex XIII This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII

### 12.6. Other adverse effects

Additional information : Avoid release to the environment

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to ...  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN number

UN-No. (ADR) : 3082  
UN-No. (IMDG) : 3082  
UN-No. (IATA) : 3082  
UN-No. (ADN) : 3082  
UN-No. (RID) : 3082

### 14.2. UN proper shipping name

Proper Shipping Name (ADR) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.  
Proper Shipping Name (ADN) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Proper Shipping Name (RID) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

# XCR™ EPOXY COATING RESIN & XCR BLACK EPOXY BASECOAT

Safety Data Sheet according to Regulation (EC) No. 453/2010

Transport document description (ADR) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight  $\leq$  700)(25068-38-6) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol(9003-36-5)), 9, III, (E)

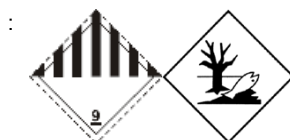
Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS

## 14.3. Transport hazard class(es)

### ADR

Transport hazard class(es) (ADR) : 9

Danger labels (ADR) : 9



### IMDG

Transport hazard class(es) (IMDG) : 9

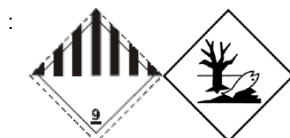
Danger labels (IMDG) : 9



### IATA

Transport hazard class(es) (IATA) : 9

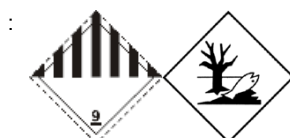
Hazard labels (IATA) : 9



### ADN

Transport hazard class(es) (ADN) : 9

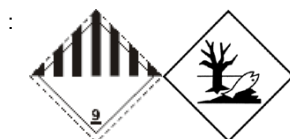
Danger labels (ADN) : 9



### RID

Transport hazard class(es) (RID) : 9

Danger labels (RID) : 9



## 14.4. Packing group

Packing group (ADR) : III

Packing group (IMDG) : III

Packing group (IATA) : III

Packing group (ADN) : III

# XCR™ EPOXY COATING RESIN & XCR BLACK EPOXY BASECOAT

Safety Data Sheet according to Regulation (EC) No. 453/2010

Packing group (RID) : III

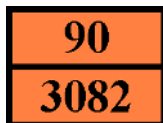
## 14.5. Environmental hazards

Dangerous for the environment : Yes  
Marine pollutant : Yes  
Other information : No supplementary information available

## 14.6. Special precautions for user

### - Overland transport

Classification code (ADR) : M6  
Special provisions (ADR) : 274, 335, 601  
Limited quantities (ADR) : 5I  
Excepted quantities (ADR) : E1  
Packing instructions (ADR) : P001, IBC03, LP01, R001  
Special packing provisions (ADR) : PP1  
Mixed packing provisions (ADR) : MP19  
Portable tank and bulk container instructions (ADR) : T4  
Portable tank and bulk container special provisions (ADR) : TP1, TP29  
Tank code (ADR) : LGBV  
Vehicle for tank carriage : AT  
Transport category (ADR) : 3  
Special provisions for carriage - Packages (ADR) : V12  
Special provisions for carriage - Loading, unloading and handling (ADR) : CV13  
Hazard identification number (Kemler No.) : 90  
Orange plates :



Tunnel restriction code (ADR) : E  
EAC code : •3Z

### - Transport by sea

Special provisions (IMDG) : 274, 335  
Limited quantities (IMDG) : 5 L  
Excepted quantities (IMDG) : E1  
Packing instructions (IMDG) : P001, LP01  
Special packing provisions (IMDG) : PP1  
IBC packing instructions (IMDG) : IBC03  
Tank instructions (IMDG) : T4  
Tank special provisions (IMDG) : TP2, TP29  
EmS-No. (Fire) : F-A  
EmS-No. (Spillage) : S-F  
Stowage category (IMDG) : A

### - Air transport

PCA Excepted quantities (IATA) : E1  
PCA Limited quantities (IATA) : Y964  
PCA limited quantity max net quantity (IATA) : 30kgG  
PCA packing instructions (IATA) : 964  
PCA max net quantity (IATA) : 450L  
CAO packing instructions (IATA) : 964  
CAO max net quantity (IATA) : 450L  
Special provisions (IATA) : A97, A158, A197  
ERG code (IATA) : 9L

# XCR™ EPOXY COATING RESIN & XCR BLACK EPOXY BASECOAT

Safety Data Sheet according to Regulation (EC) No. 453/2010

## - Inland waterway transport

Classification code (ADN) : M6  
Special provisions (ADN) : 274, 335, 61  
Limited quantities (ADN) : 5 L  
Excepted quantities (ADN) : E1  
Carriage permitted (ADN) : T  
Equipment required (ADN) : PP  
Number of blue cones/lights (ADN) : 0  
Not subject to ADN : No

## - Rail transport

Classification code (RID) : M6  
Special provisions (RID) : 274, 335, 601  
Limited quantities (RID) : 5L  
Excepted quantities (RID) : E1  
Packing instructions (RID) : P001, IBC03, LP01, R001  
Special packing provisions (RID) : PP1  
Mixed packing provisions (RID) : MP19  
Portable tank and bulk container instructions (RID) : T4  
Portable tank and bulk container special provisions (RID) : TP1, TP29  
Tank codes for RID tanks (RID) : LGBV  
Transport category (RID) : 3  
Special provisions for carriage – Packages (RID) : W12  
Special provisions for carriage - Loading, unloading and handling (RID) : CW13, CW31  
Colis express (express parcels) (RID) : CE8  
Hazard identification number (RID) : 90  
Carriage prohibited (RID) : No

## 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no substances with Annex XVII restrictions

Contains a substance on the REACH candidate list in concentration  $\geq 0.1\%$  or with a lower specific limit: 2-(2H-benzotriazol-2-yl)-4,6-ditertpentylphenol (UV-328) (EC 247-384-8, CAS 25973-55-1)

Contains no REACH Annex XIV substances

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of R-, H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2



# XCR™ EPOXY COATING RESIN & XCR BLACK EPOXY BASECOAT

Safety Data Sheet according to Regulation (EC) No. 453/2010

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, category 1
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled
H411	Toxic to aquatic life with long lasting effects
EUH205	Contains epoxy constituents. May produce an allergic reaction
R20/21	Harmful by inhalation and in contact with skin
R20/22	Harmful by inhalation and if swallowed
R36/38	Irritating to eyes and skin
R43	May cause sensitisation by skin contact
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
N	Dangerous for the environment
Xi	Irritant
Xn	Harmful

SDS EU (REACH Annex II)

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Name : XCR™ Epoxy Coating Hardener

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Industrial/Professional use spec : Industrial  
For professional use only

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

**Easy Composites Ltd**  
Unit 39, Park Hall Business Village  
Stoke on Trent, Staffordshire  
ST3 5XA  
www.easycomposites.co.uk | sales@easycomposites.co.uk

#### 1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute Tox. 4 (Oral)	H302
Acute Tox. 4 (Dermal)	H312
Skin Corr. 1B	H314
Skin Sens. 1	H317
Muta. 2	H341
Aquatic Chronic 3	H412

Full text of H-statements: see section 16

##### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

Not classified

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



Signal word (CLP) :

Danger

Hazardous ingredients :

phenol, carboic acid, monohydroxybenzene, phenylalcohol, Trimethylhexamethylenediamine, 3-aminomethyl-3,5,5-trimethylcyclohexylamine, benzyl alcohol, Salicylic acid

Hazard statements (CLP) :

H302+H312 - Harmful if swallowed or in contact with skin  
H314 - Causes severe skin burns and eye damage  
H317 - May cause an allergic skin reaction  
H341 - Suspected of causing genetic defects  
H412 - Harmful to aquatic life with long lasting effects

Precautionary statements (CLP) :

P202 - Do not handle until all safety precautions have been read and understood  
P260 - Do not breathe vapours  
P264 - Wash hands, forearms and face thoroughly after handling  
P270 - Do not eat, drink or smoke when using this product  
P272 - Contaminated work clothing should not be allowed out of the workplace  
P273 - Avoid release to the environment

# XCR™ Epoxy Coating Hardener

## Safety Data Sheet

according to Regulation (EC) No. 453/2010

### 2.3. Other hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product identifier	%	Classification according to Directive 67/548/EEC	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS No) 2855-13-2 (EC no) 220-666-8 (EC index no) 612-067-00-9	>= 50	Xn; R21/22 C; R34 R43 R52/53	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Trimethylhexamethylenediamine	(CAS No) 25620-58-0 (EC no) 247-134-8	10 - 25	Not classified	Acute Tox. 4 (Oral), H302
benzyl alcohol	(CAS No) 100-51-6 (EC no) 202-859-9 (EC index no) 603-057-00-5	10 - 25	Xn; R20/22	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332
phenol, carboic acid, monohydroxybenzene, phenylalcohol	(CAS No) 108-95-2 (EC no) 203-632-7 (EC index no) 604-001-00-2	5 - 10	Muta.Cat.3; R68 T; R23/24/25 Xn; R48/20/21/22 C; R34	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:dust,mist), H331 Skin Corr. 1B, H314 Muta. 2, H341 STOT RE 2, H373
Salicylic acid	(CAS No) 69-72-7 (EC no) 200-712-3	3 - 5	Not classified	Acute Tox. 4 (Oral), H302

#### Specific concentration limits:

Name	Product identifier	Specific concentration limits: DSD/DPD	Specific concentration limits: CLP
phenol, carboic acid, monohydroxybenzene, phenylalcohol	(CAS No) 108-95-2 (EC no) 203-632-7 (EC index no) 604-001-00-2	(1 =< C < 3) Xi;R36/38 (3 =< C < 10) Xn;R20/21/22 (C >= 3) C;R34 (C >= 10) T;R23/24/25	(1 =< C < 3) Skin Irrit. 2, H315 (1 =< C < 3) Eye Irrit. 2, H319 (C >= 3) Skin Corr. 1B, H314

Full text of R- and H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.
First-aid measures after skin contact	: Immediately call a POISON CENTER or doctor/physician. Specific measures (see ... on this label). Wash with plenty of soap and water. Wash contaminated clothing before reuse. Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. Specific treatment (see ... on this label).
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or doctor/physician if you feel unwell. Immediately call a POISON CENTER or doctor/physician.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries	: Causes severe skin burns and eye damage.
Symptoms/injuries after inhalation	: May cause an allergic skin reaction.
Symptoms/injuries after skin contact	: Repeated exposure to this material can result in absorption through skin causing significant health hazard.
Symptoms/injuries after ingestion	: Swallowing a small quantity of this material will result in serious health hazard.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

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Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

No additional information available

### 5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid breathing dust/fume/gas/mist/vapours/spray. Obtain special instructions before use. Use personal protective equipment as required. Do not handle until all safety precautions have been read and understood.

Hygiene measures : Do not eat, drink or smoke when using this product. Wash ... thoroughly after handling. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

phenol, carboic acid, monohydroxybenzene, phenylalcohol (108-95-2)		
EU	IOELV TWA (mg/m <sup>3</sup> )	8 mg/m <sup>3</sup>
EU	IOELV TWA (ppm)	2 ppm
EU	IOELV STEL (mg/m <sup>3</sup> )	16 mg/m <sup>3</sup>
EU	IOELV STEL (ppm)	4 ppm
United Kingdom	Local name	Phenol
United Kingdom	WEL TWA (mg/m <sup>3</sup> )	7.8 mg/m <sup>3</sup>
United Kingdom	WEL TWA (ppm)	2 ppm
United Kingdom	WEL STEL (mg/m <sup>3</sup> )	16 mg/m <sup>3</sup>
United Kingdom	WEL STEL (ppm)	4 ppm
United Kingdom	Remark (WEL)	Sk

### 8.2. Exposure controls

Personal protective equipment : Avoid all unnecessary exposure.

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Hand protection	: Wear protective gloves
Eye protection	: Chemical goggles or face shield
Skin and body protection	: Wear suitable protective clothing
Respiratory protection	: Wear appropriate mask
Other information	: Do not eat, drink or smoke during use.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Yellow.
Odour	: characteristic.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Corrosive vapours.

#### 10.2. Chemical stability

Not established.

#### 10.3. Possibility of hazardous reactions

Not established.

#### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

#### 10.5. Incompatible materials

Strong acids. Strong bases.

#### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. Thermal decomposition generates : Corrosive vapours.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity : Oral: Harmful if swallowed. Dermal: Harmful in contact with skin.

phenol, carboic acid, monohydroxybenzene, phenylalcohol (108-95-2)	
LD50 oral rat	340 mg/kg
LD50 dermal rabbit	630 mg/kg

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<b>Trimethylhexamethylenediamine (25620-58-0)</b>	
LD50 oral rat	910 mg/kg
<b>3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)</b>	
LD50 oral rat	1030 mg/kg
<b>benzyl alcohol (100-51-6)</b>	
LD50 oral rat	1230 mg/kg
LD50 dermal rabbit	2 g/kg
LC50 inhalation rat (mg/l)	8.8 mg/l/4h
<b>Salicylic acid (69-72-7)</b>	
LD50 oral rat	891 mg/kg
LC50 inhalation rat (mg/l)	> 900 mg/m <sup>3</sup> (Exposure time: 1 h)

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Serious eye damage, category 1, implicit
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Suspected of causing genetic defects.
Carcinogenicity	: Not classified Based on available data, the classification criteria are not met
Reproductive toxicity	: Not classified Based on available data, the classification criteria are not met
Specific target organ toxicity (single exposure)	: Not classified Based on available data, the classification criteria are not met
Specific target organ toxicity (repeated exposure)	: Not classified Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified Based on available data, the classification criteria are not met
Potential adverse human health effects and symptoms	: Harmful if swallowed. Harmful in contact with skin.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - water : Harmful to aquatic life with long lasting effects.

<b>phenol, carboic acid, monohydroxybenzene, phenylalcohol (108-95-2)</b>	
LC50 fish 1	11.9 - 50.5 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	4.24 - 10.7 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	20.5 - 25.6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 2	10.2 - 15.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)
<b>3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)</b>	
EC50 Daphnia 1	14.6 - 21.5 mg/l (Exposure time: 48 h - Species: Daphnia magna [semi-static])
<b>benzyl alcohol (100-51-6)</b>	
LC50 fish 1	460 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	23 mg/l (Exposure time: 48 h - Species: water flea)
LC50 fish 2	10 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
<b>Salicylic acid (69-72-7)</b>	
EC50 Daphnia 1	870 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

### 12.2. Persistence and degradability

<b>XCR Epoxy Coating Hardener</b>	
Persistence and degradability	May cause long-term adverse effects in the environment.

### 12.3. Bioaccumulative potential

<b>XCR Epoxy Coating Hardener</b>	
Bioaccumulative potential	Not established.
<b>phenol, carboic acid, monohydroxybenzene, phenylalcohol (108-95-2)</b>	
BCF fish 1	(no significant bioaccumulation)
Log Pow	1.47
<b>Trimethylhexamethylenediamine (25620-58-0)</b>	
Log Pow	0.77 (at 23 °C)

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### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

Log Pow 0.79 (at 23 °C)

### benzyl alcohol (100-51-6)

Log Pow 1.1

### Salicylic acid (69-72-7)

BCF fish 1 >= 1000

Log Pow 0 - 2.26 (at 37 °C)

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Results of PBT and vPvB assessment

No additional information available

#### 12.6. Other adverse effects

Additional information : Avoid release to the environment

## SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to ...

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

#### 14.1. UN number

UN-No. (ADR) : 2735

UN-No. (IMDG) : 2735

UN-No. (IATA) : 2735

UN-No. (ADN) : 2735

UN-No. (RID) : 2735

#### 14.2. UN proper shipping name

Proper Shipping Name (ADR) : POLYAMINES, LIQUID, CORROSIVE, N.O.S.

Proper Shipping Name (IMDG) : POLYAMINES, LIQUID, CORROSIVE, N.O.S.

Proper Shipping Name (IATA) : Polyamines, liquid, corrosive, n.o.s.

Proper Shipping Name (ADN) : POLYAMINES, LIQUID, CORROSIVE, N.O.S.

Proper Shipping Name (RID) : POLYAMINES, LIQUID, CORROSIVE, N.O.S.

Transport document description (ADR) : UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine ; phenol, carboic acid, monohydroxybenzene, phenylalcohol(108-95-2)), 8, II, (E)

Transport document description (IMDG) : UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S., 8, II

#### 14.3. Transport hazard class(es)

##### ADR

Transport hazard class(es) (ADR) : 8

Danger labels (ADR) : 8



##### IMDG

Transport hazard class(es) (IMDG) : 8

Danger labels (IMDG) : 8



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### IATA

Transport hazard class(es) (IATA) : 8  
Hazard labels (IATA) : 8



### ADN

Transport hazard class(es) (ADN) : 8  
Danger labels (ADN) : 8



### RID

Transport hazard class(es) (RID) : 8  
Danger labels (RID) : 8



### 14.4. Packing group

Packing group (ADR) : II  
Packing group (IMDG) : II  
Packing group (IATA) : II  
Packing group (ADN) : II  
Packing group (RID) : II

### 14.5. Environmental hazards

Dangerous for the environment : No  
Marine pollutant : No  
Other information : No supplementary information available

### 14.6. Special precautions for user

#### - Overland transport

Classification code (ADR) : C7  
Special provisions (ADR) : 274  
Limited quantities (ADR) : 1I  
Excepted quantities (ADR) : E2  
Packing instructions (ADR) : P001, IBC02  
Mixed packing provisions (ADR) : MP15  
Portable tank and bulk container instructions (ADR) : T11  
Portable tank and bulk container special provisions (ADR) : TP1, TP27  
Tank code (ADR) : L4BN  
Vehicle for tank carriage : AT  
Transport category (ADR) : 2  
Hazard identification number (Kemler No.) : 80

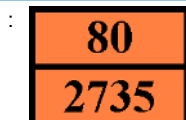


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Orange plates



Tunnel restriction code (ADR) : E  
EAC code : 2X  
APP code : B

### - Transport by sea

Special provisions (IMDG) : 274  
Limited quantities (IMDG) : 1 L  
Excepted quantities (IMDG) : E2  
Packing instructions (IMDG) : P001  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T11  
Tank special provisions (IMDG) : TP1, TP27  
EmS-No. (Fire) : F-A  
EmS-No. (Spillage) : S-B  
Stowage category (IMDG) : A  
Stowage and segregation (IMDG) : 'Separated from' acids.  
Properties and observations (IMDG) : Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

### - Air transport

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y840  
PCA limited quantity max net quantity (IATA) : 0.5L  
PCA packing instructions (IATA) : 851  
PCA max net quantity (IATA) : 1L  
CAO packing instructions (IATA) : 855  
CAO max net quantity (IATA) : 30L  
Special provisions (IATA) : A3  
ERG code (IATA) : 8L

### - Inland waterway transport

Classification code (ADN) : C7  
Special provisions (ADN) : 274  
Limited quantities (ADN) : 1 L  
Excepted quantities (ADN) : E2  
Carriage permitted (ADN) : T  
Equipment required (ADN) : PP, EP  
Number of blue cones/lights (ADN) : 0  
Not subject to ADN : No

### - Rail transport

Classification code (RID) : C7  
Special provisions (RID) : 274  
Limited quantities (RID) : 1L  
Excepted quantities (RID) : E2  
Packing instructions (RID) : P001, IBC02  
Mixed packing provisions (RID) : MP15  
Portable tank and bulk container instructions (RID) : T11  
Portable tank and bulk container special provisions (RID) : TP1, TP27  
Tank codes for RID tanks (RID) : L4BN  
Transport category (RID) : 2  
Colis express (express parcels) (RID) : CE6  
Hazard identification number (RID) : 80

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Carriage prohibited (RID) : No

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of R-, H- and EUH-statements:

Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 3 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Muta. 2	Germ cell mutagenicity, Category 2
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
Skin Sens. 1	Sensitisation — Skin, category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
H301	Toxic if swallowed
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H331	Toxic if inhaled
H332	Harmful if inhaled
H341	Suspected of causing genetic defects
H373	May cause damage to organs through prolonged or repeated exposure
H412	Harmful to aquatic life with long lasting effects
R20/22	Harmful by inhalation and if swallowed
R21/22	Harmful in contact with skin and if swallowed
R23/24/25	Toxic by inhalation, in contact with skin and if swallowed
R34	Causes burns
R43	May cause sensitisation by skin contact
R48/20/21/22	Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment
R68	Possible risk of irreversible effects
C	Corrosive
T	Toxic
Xn	Harmful

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SDS EU (REACH Annex II)

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*